

ASME B16.21-2021
(Revision of ASME B16.21-2016)

Nonmetallic Flat Gaskets for Pipe Flanges

AN AMERICAN NATIONAL STANDARD



**The American Society of
Mechanical Engineers**

Two Park Avenue • New York, NY • 10016 USA

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FOREWORD

Before this Standard was issued, the individual sizes of gaskets were made to many different sets of dimensions, based on different concepts of adaptation and functional use on the part of consumers as well as manufacturers. In some cases, dimensions were shown in American Standards. To standardize gasket sizes, the Standards and Specifications Committee of the Mechanical Packing Association (MPA) started work on a standard for nonmetallic or cut gaskets for bronze, iron, and steel pipe flanges.

Dimensions of gaskets being used were collected, and a basic design philosophy for sizing was formulated by the Committee. This was the result of extensive field research experience and accepted standard user requirements. The procedure that followed was to dimension the gasket for each type and size of flange so as to prevent the gasket from projecting into the line of flow. Dimensional tolerances of standard pipe flanges and fittings as to I.D., O.D., and bolting were all considered.

Suggested dimensional standards were tabulated and distributed for industry comment. After several revisions, a final draft, dated September 15, 1948, was approved by the MPA for submission as an American Standard.

Sectional Committee (B16) on the Standardization of Pipe Flanges and Fittings was organized in 1921 under the procedure of the American Standards Association (ASA), with the Heating, Piping, and Air Conditioning Contractors' National Association [now Mechanical Contractors Association of America (MCAA)], Manufacturers' Standardization Society of the Valve and Fittings Industry (MSS), and The American Society of Mechanical Engineers (ASME) as joint sponsors.

Sectional Committee B16 received the proposal on May 9, 1949, and assigned it to a joint group of Subcommittees 1 and 3. The MSS was also consulted as the proposal included gaskets for bronze flanges made to their Standard Practice SP-2. This joint group offered a revision of the original design concept for sizing, which was acceptable to the MPA's Committee [now the Fluid Sealing Association (FSA)]. The Standard was approved as an American Standard on December 5, 1951, with the designation ASA B16.21-1951.

In 1961, the Standard was reviewed by the members of Subcommittee No. 7 on Gaskets and proposals for revision and updating the Standard were agreed upon. The ASA granted approval of the revision on March 20, 1962.

In the mid-1960s, work had begun on a revision. The revision became a complete rewrite and included gaskets for API Std 605, MSS SP-44 and SP-51, as well as complete metric equivalents for all dimensions. The American National Standards Institute (ANSI) approved the revised standard as an American National Standard on May 2, 1978.

In 1982, American National Standards Committee B16 was reorganized as an ASME Committee operating under procedures accredited by ANSI.

In 1989, general revisions had begun to reflect the current size ranges covered by the corresponding flange standard. Gasket dimensions for tongue and groove, male and female rating classes above 900 were deleted because a survey indicated these nonmetallic gaskets were almost never used for these joints. Tolerances to the dimensions were added. ANSI approved the edition as an American National Standard, with the new designation ASME B16.21-1992, on March 16, 1992.

In 2005, the Standard adopted metric (SI) dimensions. ANSI approved this American National Standard on March 16, 2005.

The 2011 edition included revisions to paragraph numbering and adjustments of appendices. ANSI approved it as an American National Standard on January 13, 2011.

In the 2016 edition, Table 9 was expanded to include values greater than NPS 12. Following approval by the ASME B16 Standards Committee, ANSI approved the 2016 edition as an American National Standard, with the designation ASME B16.21-2016, on October 11, 2016.

In this 2021 edition, the U.S. Customary tables in former Mandatory Appendix I have been merged with the SI tables in the main text. The tables have been redesignated, former Mandatory Appendix I has been deleted, and the subsequent Mandatory Appendix has been redesignated. Cross-references have been updated accordingly. Also in this edition, NPS 22 has been added to [Tables 4.1-4](#) (formerly Tables 4 and I-4) and [4.1-5](#) (formerly Tables 5 and I-5) and deleted from [Table 4.1-7](#) (formerly Tables 7 and I-7). Following approval by the ASME B16 Standards Committee, ASME B16.21-2021 was approved by ANSI on December 7, 2021.

ASME B16 COMMITTEE

Standardization of Valves, Flanges, Fittings, and Gaskets

(The following is the roster of the Committee at the time of approval of this Standard.)

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CORRESPONDENCE WITH THE B16 COMMITTEE

General. ASME Standards are developed and maintained with the intent to represent the consensus of concerned interests. As such, users of this Standard may interact with the Committee by requesting interpretations, proposing revisions or a case, and attending Committee meetings. Correspondence should be addressed to:

Secretary, B16 Standards Committee
The American Society of Mechanical Engineers
Two Park Avenue
New York, NY 10016-5990
<http://go.asme.org/Inquiry>

Proposing Revisions. Revisions are made periodically to the Standard to incorporate changes that appear necessary or desirable, as demonstrated by the experience gained from the application of the Standard. Approved revisions will be published periodically.

The Committee welcomes proposals for revisions to this Standard. Such proposals should be as specific as possible, citing the paragraph number(s), the proposed wording, and a detailed description of the reasons for the proposal, including any pertinent documentation.

Proposing a Case. Cases may be issued to provide alternative rules when justified, to permit early implementation of an approved revision when the need is urgent, or to provide rules not covered by existing provisions. Cases are effective immediately upon ASME approval and shall be posted on the ASME Committee web page.

Requests for Cases shall provide a Statement of Need and Background Information. The request should identify the Standard and the paragraph, figure, or table number(s), and be written as a Question and Reply in the same format as existing Cases. Requests for Cases should also indicate the applicable edition(s) of the Standard to which the proposed Case applies.

Interpretations. Upon request, the B16 Standards Committee will render an interpretation of any requirement of the Standard. Interpretations can only be rendered in response to a written request sent to the Secretary of the B16 Standards Committee.

Requests for interpretation should preferably be submitted through the online Interpretation Submittal Form. The form is accessible at <http://go.asme.org/InterpretationRequest>. Upon submittal of the form, the Inquirer will receive an automatic e-mail confirming receipt.

If the Inquirer is unable to use the online form, he/she may e-mail the request to the Secretary of the B16 Standards Committee at SecretaryB16@asme.org, or mail it to the above address. The request for an interpretation should be clear and unambiguous. It is further recommended that the Inquirer submit his/her request in the following format:

Subject:	Cite the applicable paragraph number(s) and the topic of the inquiry in one or two words.
Edition:	Cite the applicable edition of the Standard for which the interpretation is being requested.
Question:	Phrase the question as a request for an interpretation of a specific requirement suitable for general understanding and use, not as a request for an approval of a proprietary design or situation. Please provide a condensed and precise question, composed in such a way that a "yes" or "no" reply is acceptable.
Proposed Reply(ies):	Provide a proposed reply(ies) in the form of "Yes" or "No," with explanation as needed. If entering replies to more than one question, please number the questions and replies.
Background Information:	Provide the Committee with any background information that will assist the Committee in understanding the inquiry. The Inquirer may also include any plans or drawings that are necessary to explain the question; however, they should not contain proprietary names or information.

Requests that are not in the format described above may be rewritten in the appropriate format by the Committee prior to being answered, which may inadvertently change the intent of the original request.

Moreover, ASME does not act as a consultant for specific engineering problems or for the general application or understanding of the Standard requirements. If, based on the inquiry information submitted, it is the opinion of the Committee that the Inquirer should seek assistance, the inquiry will be returned with the recommendation that such assistance be obtained.

ASME procedures provide for reconsideration of any interpretation when or if additional information that might affect an interpretation is available. Further, persons aggrieved by an interpretation may appeal to the cognizant ASME Committee or Subcommittee. ASME does not “approve,” “certify,” “rate,” or “endorse” any item, construction, proprietary device, or activity.

Attending Committee Meetings. The B16 Standards Committee regularly holds meetings and/or telephone conferences that are open to the public. Persons wishing to attend any meeting and/or telephone conference should contact the Secretary of the B16 Standards Committee.

ASME B16.21-2021

SUMMARY OF CHANGES

Following approval by the ASME B16 Standards Committee and ASME, and after public review, ASME B16.21-2021 was approved by the American National Standards Institute on December 7, 2021.

In ASME B16.21-2021, the U.S. Customary tables in former Mandatory Appendix I have been merged with the SI tables in the main text. The tables have been redesignated, former Mandatory Appendix I has been deleted, and the subsequent Mandatory Appendix has been redesignated. Cross-references have been updated accordingly. In addition, this edition includes the following changes identified by a margin note, **(21)**. The Record Number listed below is explained in more detail in the “List of Changes in Record Number Order” following this Summary of Changes.

<i>Page</i>	<i>Location</i>	<i>Change (Record Number)</i>
6	Table 4.1-4	NPS 22 added (21-1954)
7	Table 4.1-5	NPS 22 added (21-1954)
8	Table 4.1-7	NPS 22 and Note (1) deleted (21-1954)
12	Nonmandatory Appendix B	Title editorially revised

LIST OF CHANGES IN RECORD NUMBER ORDER

Record Number	Changes
21-1954	Inserted NPS 22 in Tables 4.1-4 (former Tables 4 and I-4) and 4.1-5 (former Tables 5 and I-5). Deleted NPS 22 and Note (1) from Table 4.1-7 (former Tables 7 and I-7).

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NONMETALLIC FLAT GASKETS FOR PIPE FLANGES

1 SCOPE

This Standard covers types, sizes, materials, dimensions, tolerances, and markings for nonmetallic flat gaskets. These gaskets are dimensionally suitable for use with flanges described in the referenced flange standards.

2 GENERAL

2.1 Relevant Units

This Standard states values both in SI (metric) and U.S. Customary units. As an exception, diameter of bolts and flange bolt holes are expressed in inch units only. These systems of units are to be regarded separately as standard. In this Standard, the U.S. Customary units are shown in parentheses. The values stated in each system are not exact equivalents; therefore, it is required that each system of units be used independently of the other. Except for diameter of bolts and flange bolt holes, combining values from the two systems constitutes nonconformance with the Standard.

2.2 Quality Systems

Requirements relating to the product manufacturers' quality system programs are described in [Nonmandatory Appendix A](#).

2.3 References

Standards and specifications adopted by reference in this Standard are shown in [Mandatory Appendix I](#).

2.4 Flanged Joints

A flanged joint is composed of separate and independent, although interrelated, components: the flanges, gasket, and bolting, which are assembled by another influence, the assembler. Proper controls must be exercised in the selection and application for all these elements to attain a joint that has acceptable leak tightness. Additional guidelines for flange assembly can be found in ASME PCC-1 (see [Nonmandatory Appendix B](#)).

2.5 Types

Dimensions are provided for the following types of gaskets, which are suitable for use with the flange faces indicated:

Gasket Type	Flange Facing
Full face	Flat face
Flat ring	Raised face

2.6 Size

NPS, followed by a dimensionless number, is the designation for nominal pipe size, as described in ASME B36.10M and is related to the reference nominal diameter, DN, used in international standards. The relationship is as follows:

NPS	DN
$\frac{1}{2}$	15
$\frac{3}{4}$	20
1	25
$1\frac{1}{4}$	32
$1\frac{1}{2}$	40
2	50
$2\frac{1}{2}$	65
3	80
$3\frac{1}{2}$	90
4	100

GENERAL NOTE: For $NPS \geq 4$, the related $DN = 25 \times NPS$.

2.7 Pressure Class Designation

Class, followed by a dimensionless number, is the designation for common flange pressure-temperature ratings as given by the referenced flange standards.

3 MATERIALS

3.1 Composition

Gaskets shall be made of resilient or pliable materials. Metal or nonmetal composites may be incorporated as reinforcement or filler material.

3.2 Service Requirements

Selection of a material suitable for a given service application is the responsibility of the user subject to the requirements of any applicable code or government regulation. The material selected shall be compatible

with the fluid and suitable for the pressure–temperature conditions of the service.

4 DIMENSIONS AND TOLERANCES

4.1 Dimensions

Gasket dimensions shall be in accordance with [Tables 4.1-1](#) through [4.1-9](#) for the flanges' standards, sizes, and classes indicated. Selection of gasket thickness is the responsibility of the user, considering the properties of the gasket material as well as the intended service application.

4.2 Tolerances

- (a) Outside diameter for
 - (1) NPS 12 and smaller:
+0.0 mm, −1.5 mm (+0.0 in., −0.06 in.)
 - (2) NPS 14 and larger:
+0.0 mm, −3.0 mm (+0.0 in., −0.12 in.)
- (b) Inside diameter for
 - (1) NPS 12 and smaller: ±1.5 mm (±0.06 in.)
 - (2) NPS 14 and larger: ±3.0 mm (±0.12 in.)
 - (3) bolt circle diameter: ±1.5 mm (±0.06 in.)
 - (4) center to center of adjacent bolt holes: ±1.0 mm (±0.03 in.)

5 MARKINGS

5.1 Material Marking

Unless otherwise specified by the purchaser, gasket material shall be marked with the material manufacturer's name or trademark and material designation.

5.2 Gasket Marking

Gaskets shall be packaged with NPS, class, gasket manufacturer's name, material designation, thickness, and ASME B16.21 marked or tagged on the package or gasket. At the option of the manufacturer, the DN designation may be included.

Table 4.1-1 Gasket Dimensions for ASME B16.1 Class 25, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter, in. (in.)	Bolt Circle Diameter
4	114 (4.50)	175 (6.88)	229 (9.00)	8	$\frac{3}{4}$ (0.75)	190.5 (7.50)
5	141 (5.56)	200 (7.88)	254 (10.00)	8	$\frac{3}{4}$ (0.75)	215.9 (8.50)
6	168 (6.62)	225 (8.88)	279 (11.00)	8	$\frac{3}{4}$ (0.75)	241.3 (9.50)
8	219 (8.62)	283 (11.12)	343 (13.50)	8	$\frac{3}{4}$ (0.75)	298.5 (11.75)
10	273 (10.75)	346 (13.62)	406 (16.00)	12	$\frac{3}{4}$ (0.75)	362.0 (14.25)
12	324 (12.75)	416 (16.38)	483 (19.00)	12	$\frac{3}{4}$ (0.75)	431.8 (17.00)
14	356 (14.00)	457 (18.00)	533 (21.00)	12	$\frac{7}{8}$ (0.88)	476.3 (18.75)
16	406 (16.00)	521 (20.50)	597 (23.50)	16	$\frac{7}{8}$ (0.88)	539.8 (21.25)
18	457 (18.00)	559 (22.00)	635 (25.00)	16	$\frac{7}{8}$ (0.88)	577.9 (22.75)
20	508 (20.00)	616 (24.25)	699 (27.50)	20	$\frac{7}{8}$ (0.88)	635.0 (25.00)
24	610 (24.00)	730 (28.75)	813 (32.00)	20	$\frac{7}{8}$ (0.88)	749.3 (29.50)
30	762 (30.00)	892 (35.12)	984 (38.75)	28	1 (1.00)	914.4 (36.00)
36	914 (36.00)	1064 (41.88)	1168 (46.00)	32	1 (1.00)	1085.9 (42.75)
42	1067 (42.00)	1232 (48.50)	1346 (53.00)	36	$1\frac{1}{8}$ (1.12)	1257.3 (49.50)
48	1219 (48.00)	1397 (55.00)	1511 (59.50)	44	$1\frac{1}{8}$ (1.12)	1422.4 (56.00)
54	1372 (54.00)	1568 (61.75)	1683 (66.25)	44	$1\frac{1}{8}$ (1.12)	1593.9 (62.75)
60	1524 (60.00)	1730 (68.12)	1854 (73.00)	52	$1\frac{1}{4}$ (1.25)	1759.0 (69.25)
72	1829 (72.00)	2067 (81.38)	2197 (86.50)	60	$1\frac{1}{4}$ (1.25)	2095.5 (82.50)
84	2134 (84.00)	2394 (94.25)	2534 (99.75)	64	$1\frac{3}{8}$ (1.38)	2425.7 (95.50)
96	2438 (96.00)	2724 (107.25)	2877 (113.25)	68	$1\frac{3}{8}$ (1.38)	2755.9 (108.50)

GENERAL NOTE: Dimensions are in millimeters (inches), except for hole diameter dimensions, which are in fractional inches (decimal inches).

Table 4.1-2 Gasket Dimensions for ASME B16.1 Class 125, Cast Iron Pipe Flanges and Flanged Fittings

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter, in. (in.)	Bolt Circle Diameter
1	33 (1.31)	67 (2.62)	108 (4.25)	4	$\frac{5}{8}$ (0.62)	79.4 (3.12)
1 $\frac{1}{4}$	42 (1.66)	76 (3.00)	117 (4.62)	4	$\frac{5}{8}$ (0.62)	88.9 (3.50)
1 $\frac{1}{2}$	49 (1.91)	86 (3.38)	127 (5.00)	4	$\frac{5}{8}$ (0.62)	98.4 (3.88)
2	60 (2.38)	105 (4.12)	152 (6.00)	4	$\frac{3}{4}$ (0.75)	120.7 (4.75)
2 $\frac{1}{2}$	73 (2.88)	124 (4.88)	178 (7.00)	4	$\frac{3}{4}$ (0.75)	139.7 (5.50)
3	89 (3.50)	137 (5.38)	191 (7.50)	4	$\frac{3}{4}$ (0.75)	152.4 (6.00)
3 $\frac{1}{2}$	102 (4.00)	162 (6.38)	216 (8.50)	8	$\frac{3}{4}$ (0.75)	177.8 (7.00)
4	114 (4.50)	175 (6.88)	229 (9.00)	8	$\frac{3}{4}$ (0.75)	190.5 (7.50)
5	141 (5.56)	197 (7.75)	254 (10.00)	8	$\frac{7}{8}$ (0.88)	215.9 (8.50)
6	168 (6.62)	222 (8.75)	279 (11.00)	8	$\frac{7}{8}$ (0.88)	241.3 (9.50)
8	219 (8.62)	279 (11.00)	343 (13.50)	8	$\frac{7}{8}$ (0.88)	298.5 (11.75)
10	273 (10.75)	352 (13.88)	406 (16.00)	12	1 (1.00)	362.0 (14.25)
12	324 (12.75)	410 (16.12)	483 (19.00)	12	1 (1.00)	431.8 (17.00)
14	356 (14.00)	451 (17.75)	533 (21.00)	12	1 $\frac{1}{8}$ (1.12)	476.3 (18.75)
16	406 (16.00)	514 (20.25)	597 (23.50)	16	1 $\frac{1}{8}$ (1.12)	539.8 (21.25)
18	457 (18.00)	549 (21.62)	635 (25.00)	16	1 $\frac{1}{4}$ (1.25)	577.9 (22.75)
20	508 (20.00)	606 (23.88)	699 (27.50)	20	1 $\frac{1}{4}$ (1.25)	635.0 (25.00)
24	610 (24.00)	718 (28.25)	813 (32.00)	20	1 $\frac{3}{8}$ (1.38)	749.3 (29.50)
30	762 (30.00)	883 (34.75)	984 (38.75)	28	1 $\frac{3}{8}$ (1.38)	914.4 (36.00)
36	914 (36.00)	1048 (41.25)	1168 (46.00)	32	1 $\frac{5}{8}$ (1.62)	1085.9 (42.75)
42	1067 (42.00)	1219 (48.00)	1346 (53.00)	36	1 $\frac{5}{8}$ (1.62)	1257.3 (49.50)
48	1219 (48.00)	1384 (54.50)	1511 (59.50)	44	1 $\frac{5}{8}$ (1.62)	1422.4 (56.00)

GENERAL NOTE: Dimensions are in millimeters (inches), except for hole diameter dimensions, which are in fractional inches (decimal inches).

**Table 4.1-3 Flat Ring Gasket Dimensions for ASME B16.1
Class 250, Cast Iron Pipe Flanges and Flanged Fittings**

NPS	Gasket I.D.	Flat Ring O.D.
1	33 (1.31)	73 (2.88)
1 $\frac{1}{4}$	42 (1.66)	83 (3.25)
1 $\frac{1}{2}$	49 (1.91)	95 (3.75)
2	60 (2.38)	111 (4.38)
2 $\frac{1}{2}$	73 (2.88)	130 (5.12)
3	89 (3.50)	149 (5.88)
3 $\frac{1}{2}$	102 (4.00)	165 (6.50)
4	114 (4.50)	181 (7.12)
5	141 (5.56)	216 (8.50)
6	168 (6.62)	251 (9.88)
8	219 (8.62)	308 (12.12)
10	273 (10.75)	362 (14.25)
12	324 (12.75)	422 (16.62)
14	356 (14.00)	486 (19.12)
16	406 (16.00)	540 (21.25)
18	457 (18.00)	597 (23.50)
20	508 (20.00)	654 (25.75)
24	610 (24.00)	775 (30.50)
30	762 (30.00)	953 (37.50)
36	914 (36.00)	1 118 (44.00)
42	1 067 (42.00)	1 289 (50.75)
48	1 219 (48.00)	1 492 (58.75)

GENERAL NOTE: Dimensions are in millimeters (inches).

(21) **Table 4.1-4 Gasket Dimensions for ASME B16.5 Class 150, Pipe Flanges and Flanged Fittings**

NPS	Gasket I.D.	Flat Ring O.D.	Full Face Gasket			
			O.D.	Number of Holes	Hole Diameter, in. (in.)	Bolt Circle Diameter
1/2	21 (0.84)	48 (1.88)	89 (3.50)	4	5/8 (0.62)	60.3 (2.38)
3/4	27 (1.06)	57 (2.25)	98 (3.88)	4	5/8 (0.62)	69.9 (2.75)
1	33 (1.31)	67 (2.62)	108 (4.25)	4	5/8 (0.62)	79.4 (3.12)
1 1/4	42 (1.66)	76 (3.00)	117 (4.63)	4	5/8 (0.62)	88.9 (3.50)
1 1/2	48 (1.91)	86 (3.38)	127 (5.00)	4	5/8 (0.62)	98.4 (3.88)
2	60 (2.38)	105 (4.12)	152 (6.00)	4	3/4 (0.75)	120.7 (4.75)
2 1/2	73 (2.88)	124 (4.88)	178 (7.00)	4	3/4 (0.75)	139.7 (5.50)
3	89 (3.50)	137 (5.38)	191 (7.50)	4	3/4 (0.75)	152.4 (6.00)
3 1/2	102 (4.00)	162 (6.38)	216 (8.50)	8	3/4 (0.75)	177.8 (7.00)
4	114 (4.50)	175 (6.88)	229 (9.00)	8	3/4 (0.75)	190.5 (7.50)
5	141 (5.56)	197 (7.75)	254 (10.00)	8	7/8 (0.88)	215.9 (8.50)
6	168 (6.62)	222 (8.75)	279 (11.00)	8	7/8 (0.88)	241.3 (9.50)
8	219 (8.62)	279 (11.00)	343 (13.50)	8	7/8 (0.88)	298.5 (11.75)
10	273 (10.75)	340 (13.38)	406 (16.00)	12	1 (1.00)	362.0 (14.25)
12	324 (12.75)	410 (16.13)	483 (19.00)	12	1 (1.00)	431.8 (17.00)
14	356 (14.00)	451 (17.75)	533 (21.00)	12	1 1/8 (1.12)	476.3 (18.75)
16	406 (16.00)	514 (20.25)	597 (23.50)	16	1 1/8 (1.12)	539.8 (21.25)
18	457 (18.00)	549 (21.62)	635 (25.00)	16	1 1/4 (1.25)	577.9 (22.75)
20	508 (20.00)	606 (23.88)	699 (27.50)	20	1 1/4 (1.25)	635.0 (25.00)
22	559 (22.00)	660 (26.00)	750 (29.50)	20	1 3/8 (1.38)	692.2 (27.25)
24	610 (24.00)	718 (28.25)	813 (32.00)	20	1 3/8 (1.38)	749.3 (29.50)

GENERAL NOTE: Dimensions are in millimeters (inches), except for hole diameter dimensions, which are in fractional inches (decimal inches).

Table 4.1-5 Flat Ring Gasket Dimensions for ASME B16.5, Pipe Flanges and Flanged Fittings, Classes 300, 400, 600, and 900

(21)

NPS	Gasket I.D.	Gasket O.D.			
		Class 300	Class 400	Class 600	Class 900
1/2	21 (0.84)	54 (2.12)	54 (2.12)	54 (2.12)	64 (2.50)
3/4	27 (1.06)	67 (2.62)	67 (2.62)	67 (2.62)	70 (2.75)
1	33 (1.31)	73 (2.88)	73 (2.88)	73 (2.88)	79 (3.12)
1 1/4	42 (1.66)	83 (3.25)	83 (3.25)	83 (3.25)	89 (3.50)
1 1/2	48 (1.91)	95 (3.75)	95 (3.75)	95 (3.75)	98 (3.88)
2	60 (2.38)	111 (4.38)	111 (4.38)	111 (4.38)	143 (5.62)
2 1/2	73 (2.88)	130 (5.12)	130 (5.12)	130 (5.12)	165 (6.50)
3	89 (3.50)	149 (5.88)	149 (5.88)	149 (5.88)	168 (6.62)
3 1/2	102 (4.00)	165 (6.50)	162 (6.38)	162 (6.38)	...
4	114 (4.50)	181 (7.12)	178 (7.00)	194 (7.62)	206 (8.12)
5	141 (5.56)	216 (8.50)	213 (8.38)	241 (9.50)	248 (9.75)
6	168 (6.62)	251 (9.88)	248 (9.75)	267 (10.50)	289 (11.38)
8	219 (8.62)	308 (12.12)	305 (12.00)	321 (12.62)	359 (14.12)
10	273 (10.75)	362 (14.25)	359 (14.12)	400 (15.75)	435 (17.12)
12	324 (12.75)	422 (16.62)	419 (16.50)	457 (18.00)	498 (19.62)
14	356 (14.00)	486 (19.12)	483 (19.00)	492 (19.38)	521 (20.50)
16	406 (16.00)	540 (21.25)	537 (21.12)	565 (22.25)	575 (22.62)
18	457 (18.00)	597 (23.50)	594 (23.38)	613 (24.12)	638 (25.12)
20	508 (20.00)	654 (25.75)	648 (25.50)	683 (26.88)	699 (27.50)
22	559 (22.00)	705 (27.75)	702 (27.63)	733 (28.88)	...
24	610 (24.00)	775 (30.50)	768 (30.25)	791 (31.12)	838 (33.00)

GENERAL NOTE: Dimensions are in millimeters (inches).

Table 4.1-6 Full Face Gasket Dimensions for ASME B16.24, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Classes 150 and 300

NPS	Gasket I.D.	Class 150 Gaskets				Class 300 Gaskets			
		O.D.	Number of Holes	Hole Diameter, in. (in.)	Bolt Circle Diameter	O.D.	Number of Holes	Hole Diameter, in. (in.)	Bolt Circle Diameter
1/2	21 (0.84)	89 (3.50)	4	5/8 (0.62)	60.3 (2.38)	95 (3.75)	4	5/8 (0.62)	66.7 (2.62)
3/4	27 (1.06)	98 (3.88)	4	5/8 (0.62)	69.9 (2.75)	117 (4.62)	4	3/4 (0.75)	82.6 (3.25)
1	33 (1.31)	108 (4.25)	4	5/8 (0.62)	79.4 (3.12)	124 (4.88)	4	3/4 (0.75)	88.9 (3.50)
1 1/4	42 (1.66)	117 (4.62)	4	5/8 (0.62)	88.9 (3.50)	133 (5.25)	4	3/4 (0.75)	98.4 (3.88)
1 1/2	48 (1.91)	127 (5.00)	4	5/8 (0.62)	98.4 (3.88)	156 (6.12)	4	7/8 (0.88)	114.3 (4.50)
2	60 (2.38)	152 (6.00)	4	3/4 (0.75)	120.7 (4.75)	165 (6.50)	8	3/4 (0.75)	127.0 (5.00)
2 1/2	73 (2.88)	178 (7.00)	4	3/4 (0.75)	139.7 (5.50)	191 (7.50)	8	7/8 (0.88)	149.2 (5.88)
3	89 (3.50)	191 (7.50)	4	3/4 (0.75)	152.4 (6.00)	210 (8.25)	8	7/8 (0.88)	168.3 (6.62)
3 1/2	102 (4.00)	216 (8.50)	8	3/4 (0.75)	177.8 (7.00)	229 (9.00)	8	7/8 (0.88)	184.2 (7.25)
4	114 (4.50)	229 (9.00)	8	3/4 (0.75)	190.5 (7.50)	254 (10.00)	8	7/8 (0.88)	200.0 (7.88)
5	141 (5.56)	254 (10.00)	8	7/8 (0.88)	215.9 (8.50)	279 (11.00)	8	7/8 (0.88)	235.0 (9.25)
6	168 (6.62)	279 (11.00)	8	7/8 (0.88)	241.3 (9.50)	318 (12.50)	12	7/8 (0.88)	269.9 (10.63)
8	219 (8.62)	343 (13.50)	8	7/8 (0.88)	298.5 (11.75)	381 (15.00)	12	1 (1.00)	330.2 (13.00)
10	273 (10.75)	406 (16.00)	12	1 (1.00)	362.0 (14.25)
12	324 (12.75)	483 (19.00)	12	1 (1.00)	431.8 (17.00)

GENERAL NOTE: Dimensions are in millimeters (inches), except for hole diameter dimensions, which are in fractional inches (decimal inches).

(21) **Table 4.1-7 Flat Ring Gasket Dimensions for ASME B16.47 Series A, Large Diameter Steel Flanges, Classes 150, 300, 400, and 600**

NPS	I.D.	O.D.			
		Class 150	Class 300	Class 400	Class 600
26	660 (26.00)	775 (30.50)	835 (32.88)	832 (32.75)	867 (34.12)
28	711 (28.00)	832 (32.75)	899 (35.38)	892 (35.12)	914 (36.00)
30	762 (30.00)	883 (34.75)	953 (37.50)	946 (37.25)	972 (38.25)
32	813 (32.00)	940 (37.00)	1006 (39.62)	1003 (39.50)	1022 (40.25)
34	864 (34.00)	991 (39.00)	1057 (41.62)	1054 (41.50)	1073 (42.25)
36	914 (36.00)	1048 (41.25)	1118 (44.00)	1118 (44.00)	1130 (44.50)
38	965 (38.00)	1111 (43.75)	1054 (41.50)	1073 (42.25)	1105 (43.50)
40	1016 (40.00)	1162 (45.75)	1114 (43.88)	1127 (44.38)	1156 (45.50)
42	1067 (42.00)	1219 (48.00)	1165 (45.88)	1178 (46.38)	1219 (48.00)
44	1118 (44.00)	1276 (50.25)	1219 (48.00)	1232 (48.50)	1270 (50.00)
46	1168 (46.00)	1327 (52.25)	1273 (50.12)	1289 (50.75)	1327 (52.25)
48	1219 (48.00)	1384 (54.50)	1324 (52.12)	1346 (53.00)	1391 (54.75)
50	1270 (50.00)	1435 (56.50)	1378 (54.25)	1403 (55.25)	1448 (57.00)
52	1321 (52.00)	1492 (58.75)	1429 (56.25)	1454 (57.26)	1499 (59.00)
54	1372 (54.00)	1549 (61.00)	1492 (58.75)	1518 (59.75)	1556 (61.25)
56	1422 (56.00)	1607 (63.25)	1543 (60.75)	1568 (61.75)	1613 (63.50)
58	1473 (58.00)	1664 (65.50)	1594 (62.75)	1619 (63.75)	1664 (65.50)
60	1524 (60.00)	1715 (67.50)	1645 (64.75)	1683 (66.25)	1721 (67.75)

GENERAL NOTE: Dimensions are in millimeters (inches).

Table 4.1-8 Flat Ring Gasket Dimensions for ASME B16.47 Series B, Large Diameter Steel Flanges, Classes 75, 150, 300, 400, and 600

NPS	Gasket I.D.	Gasket O.D.				
		Class 75	Class 150	Class 300	Class 400	Class 600
26	660 (26.00)	708 (27.88)	725 (28.56)	772 (30.38)	746 (29.38)	765 (30.12)
28	711 (28.00)	759 (29.88)	776 (30.56)	826 (32.50)	800 (31.50)	819 (32.25)
30	762 (30.00)	810 (31.88)	827 (32.56)	886 (34.88)	857 (33.75)	879 (34.62)
32	813 (32.00)	860 (33.88)	881 (34.69)	940 (37.00)	911 (35.88)	933 (36.75)
34	864 (34.00)	911 (35.88)	935 (36.81)	994 (39.12)	962 (37.88)	997 (39.25)
36	914 (36.00)	973 (38.31)	987 (38.88)	1048 (41.25)	1022 (40.25)	1048 (41.25)
38	965 (38.00)	1024 (40.31)	1045 (41.12)	1099 (43.25)
40	1016 (40.00)	1075 (42.31)	1095 (43.12)	1149 (45.25)
42	1067 (42.00)	1126 (44.31)	1146 (45.12)	1200 (47.25)
44	1118 (44.00)	1181 (46.50)	1197 (47.12)	1251 (49.25)
46	1168 (46.00)	1232 (48.50)	1256 (49.44)	1318 (51.88)
48	1219 (48.00)	1283 (50.50)	1307 (51.44)	1368 (53.88)
50	1270 (50.00)	1334 (52.50)	1357 (53.44)	1419 (55.88)
52	1321 (52.00)	1387 (54.62)	1408 (55.44)	1470 (57.88)
54	1372 (54.00)	1438 (56.62)	1464 (57.62)	1530 (60.25)
56	1422 (56.00)	1495 (58.88)	1514 (59.62)	1594 (62.75)
58	1473 (58.00)	1546 (60.88)	1580 (62.19)	1656 (65.19)
60	1524 (60.00)	1597 (62.88)	1630 (64.19)	1705 (67.12)

GENERAL NOTE: Dimensions are in millimeters (inches).

Table 4.1-9 Full Face Gasket Dimensions for MSS SP-51 Class 150LW, Corrosion-Resistant Cast Flanges and Flanged Fittings

NPS	Gasket I.D.	Gasket O.D.	Number of Holes	Hole Diameter, in. (in.)	Bolt Circle Diameter
$\frac{1}{4}$	14 (0.56)	64 (2.50)	4	$\frac{7}{16}$ (0.44)	42.9 (1.69)
$\frac{3}{8}$	17 (0.69)	64 (2.50)	4	$\frac{7}{16}$ (0.44)	42.9 (1.69)
$\frac{1}{2}$	21 (0.84)	89 (3.50)	4	$\frac{5}{8}$ (0.62)	60.3 (2.38)
$\frac{3}{4}$	27 (1.06)	98 (3.88)	4	$\frac{5}{8}$ (0.62)	69.9 (2.75)
1	33 (1.31)	108 (4.25)	4	$\frac{5}{8}$ (0.62)	79.4 (3.12)
$1\frac{1}{4}$	42 (1.66)	117 (4.62)	4	$\frac{5}{8}$ (0.62)	88.9 (3.50)
$1\frac{1}{2}$	48 (1.91)	127 (5.00)	4	$\frac{5}{8}$ (0.62)	98.4 (3.88)
2	60 (2.38)	152 (6.00)	4	$\frac{3}{4}$ (0.75)	120.7 (4.75)
$2\frac{1}{2}$	73 (2.88)	178 (7.00)	4	$\frac{3}{4}$ (0.75)	139.7 (5.50)
3	89 (3.50)	191 (7.50)	4	$\frac{3}{4}$ (0.75)	152.4 (6.00)
4	114 (4.50)	229 (9.00)	8	$\frac{3}{4}$ (0.75)	190.5 (7.50)
5	141 (5.56)	254 (10.00)	8	$\frac{7}{8}$ (0.88)	215.9 (8.50)
6	168 (6.62)	279 (11.00)	8	$\frac{7}{8}$ (0.88)	241.3 (9.50)
8	219 (8.62)	343 (13.50)	8	$\frac{7}{8}$ (0.88)	298.5 (11.75)
10	273 (10.75)	406 (16.00)	12	1 (1.00)	362.0 (14.25)
12	324 (12.75)	483 (19.00)	12	1 (1.00)	431.8 (17.00)
14	356 (14.00)	533 (21.00)	12	$1\frac{1}{8}$ (1.12)	476.3 (18.75)
16	406 (16.00)	597 (23.50)	16	$1\frac{1}{8}$ (1.12)	539.8 (21.25)
18	457 (18.00)	635 (25.00)	16	$1\frac{1}{4}$ (1.25)	577.9 (22.75)
20	508 (20.00)	699 (27.50)	20	$1\frac{1}{4}$ (1.25)	635.0 (25.00)
24	610 (24.00)	813 (32.00)	20	$1\frac{3}{8}$ (1.38)	749.3 (29.50)

GENERAL NOTE: Dimensions are in millimeters (inches), except for hole diameter dimensions, which are in fractional inches (decimal inches).

MANDATORY APPENDIX I

REFERENCES

The following is a list of publications referenced in this Standard. Unless otherwise specified, the latest edition shall apply.

ASME B16.1, Gray Iron Pipe Flanges and Flanged Fittings
ASME B16.5, Pipe Flanges and Flanged Fittings
ASME B16.24, Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
ASME B16.47, Large Diameter Steel Flanges
ASME B36.10M, Welded and Seamless Wrought Steel Pipe
Publisher: The American Society of Mechanical Engineers (ASME), Two Park Avenue, New York, NY 10016-5990 (www.asme.org)

ISO 9001:2008, Quality management systems — Requirements

Publisher: International Organization for Standardization (ISO), Central Secretariat, Chemin de Blandonnet 8, Case Postale 401, 1214 Vernier, Geneva, Switzerland (www.iso.org)

MSS SP-51-2007, Class 150LW Corrosion Resistant Flanges and Cast Flanged Fittings

Publisher: Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS), 127 Park Street, NE, Vienna, VA 22180 (www.msshq.org)

NONMANDATORY APPENDIX A QUALITY SYSTEM PROGRAM

The products manufactured in accordance with this Standard shall be produced under a quality system program following the principles of an appropriate standard from the ISO 9000 series.¹ A determination of the need for registration and/or certification of the product manufacturer's quality system program by an independent organization shall be the responsibility of the manufacturer. Detailed documentation demonstrating

program compliance shall be available to the purchaser at the manufacturer's facility. A written, summarized description of the program used by the product manufacturer shall be available to the purchaser upon request. The product manufacturer is defined as the entity whose name or trademark appears on the product in accordance with the marking or identification requirements of this Standard.

¹ The series is also available from the American National Standards Institute (ANSI) and the American Society for Quality (ASQ) as American National Standards that are identified by a prefix "Q" replacing the prefix "ISO." See [Mandatory Appendix I](#).

NONMANDATORY APPENDIX B

ADDITIONAL REFERENCE

(21)

The following is an informative publication referenced in this Standard:

ASME PCC-1, Guidelines for Pressure Boundary Bolted Flange Joint Assembly

Publisher: The American Society of Mechanical Engineers (ASME), Two Park Avenue, New York, NY 10016-5990 (www.asme.org)

B16 AMERICAN NATIONAL STANDARDS FOR PIPING, PIPE FLANGES, FITTINGS, AND VALVES

B16.1-2020	Gray Iron Pipe Flanges and Flanged Fittings: Classes 25, 125, and 250
B16.3-2016	Malleable Iron Threaded Fittings: Classes 150 and 300
B16.4-2016	Gray Iron Threaded Fittings: Classes 125 and 250
B16.5-2020	Pipe Flanges and Flanged Fittings: NPS ½ Through NPS 24 Metric/Inch Standard
B16.9-2018	Factory-Made Wrought Buttwelding Fittings
B16.10-2017	Face-to-Face and End-to-End Dimensions of Valves
B16.11-2016	Forged Fittings, Socket-Welding and Threaded
B16.12-2019	Cast Iron Threaded Drainage Fittings
B16.14-2018	Ferrous Pipe Plugs, Bushings, and Locknuts With Pipe Threads
B16.15-2018	Cast Copper Alloy Threaded Fittings
B16.18-2018	Cast Copper Alloy Solder Joint Pressure Fittings
B16.20-2017	Metallic Gaskets for Pipe Flanges
B16.21-2021	Nonmetallic Flat Gaskets for Pipe Flanges
B16.22-2018	Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
B16.23-2016	Cast Copper Alloy Solder Joint Drainage Fittings: DWV
B16.24-2016	Cast Copper Alloy Pipe Flanges, Flanged Fittings, and Valves: Classes 150, 300, 600, 900, 1500, and 2500
B16.25-2017	Buttwelding Ends
B16.26-2018	Cast Copper Alloy Fittings for Flared Copper Tubes
B16.29-2017	Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings — DWV
B16.33-2012 (R2017)	Manually Operated Metallic Gas Valves for Use in Gas Piping Systems Up to 175 psi (Sizes NPS ½ Through NPS 2)
B16.34-2020	Valves — Flanged, Threaded, and Welding End
B16.36-2020	Orifice Flanges
B16.38-2012 (R2017)	Large Metallic Valves for Gas Distribution: Manually Operated, NPS 2½ (DN 65) to NPS 12 (DN 300), 125 psig (8.6 bar) Maximum
B16.39-2019	Malleable Iron Threaded Pipe Unions: Classes 150, 250, and 300
B16.40-2019	Manually Operated Thermoplastic Gas Shutoffs and Valves in Gas Distribution Systems
B16.42-2016	Ductile Iron Pipe Flanges and Flanged Fittings: Classes 150 and 300
B16.44-2012 (R2017)	Manually Operated Metallic Gas Valves for Use in Aboveground Piping Systems Up to 5 psi
B16.47-2020	Large Diameter Steel Flanges: NPS 26 Through NPS 60 Metric/Inch Standard
B16.48-2020	Line Blanks
B16.49-2017	Factory-Made, Wrought Steel, Buttwelding Induction Bends for Transportation and Distribution Systems
B16.50-2018	Wrought Copper and Copper Alloy Braze-Joint Pressure Fittings
B16.51-2018	Copper and Copper Alloy Press-Connect Pressure Fittings
B16.52-2018	Forged Nonferrous Fittings, Socket-Welding and Threaded (Titanium, Titanium Alloys, Aluminum, and Aluminum Alloys)

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